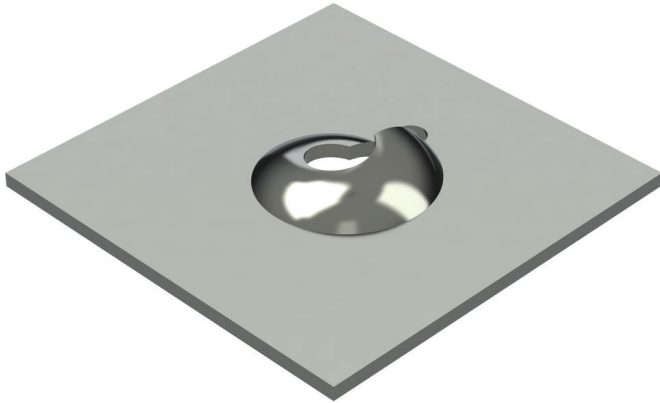


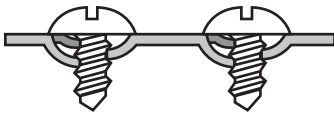
THREAD FORM (FORM-UP/FORM-DOWN)

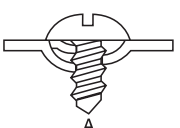



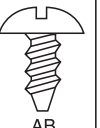
Thread forms require two (2) tools:


1. Round pre-punch*
2. Thread form

**A keyhole shaped pre-punch is required in stainless steel.*



SCREW TYPE	Thread Size
	6-18 8-15 10-12 12-11 14-10 20-9

	6-20 8-18 10-16 12-14 1/4-14 5/16-12
	

	6-32 8-32 10-24 10-32 1/4-20 5/16-18
(Machine Screws)	

Contact Information

Your Name _____

Phone _____

Company _____

Order Information

Machine Screw Sheet Metal Screw

Thread Size & Type _____

Form-Up Form-Down

Material Type

(eg: Aluminum) _____

Material Thickness

(eg: 1.6mm or .060) _____

Machine Type

(eg: Amada-Pega 357) _____

 [Click to email form. Attach file to ensure quote accuracy \(relief may be required\).](#)

Questions | Changes | Comments